

## Keeping your doors in peak condition



### Training

Training can be given to customers' own engineers to show them how to go through a 'Trouble Shooting' procedure and carry out basic maintenance on the doors. This can be done on site at the time of a door installation, or at Union's head office in Leeds on the full working examples of each door type. All replacement parts are readily available from stock and can be despatched to the customer on the same day, in most cases.

### Preventative Servicing

Preventative Servicing can be carried out by Union's highly trained, qualified & experienced engineers, whether on an annual basis or several times per year for very high use doors. Section 2 of the Health & Safety at Work Order 1978 requires an employer to ensure a safe place, to supply safe plant & equipment, and a safe system of work for their employees. Amongst other types of doors, Hi-Speed Doors are classified as machines so must be regularly maintained to fulfill these obligations. Union can help by fulfilling your requirements under Section 31 of the General Applications Regulations (EN 13241/1) which is a specific regulation governing the acceptable standards for Industrial Doors, and in which is stated there is a legal requirement for building owners/employers to regularly maintain their doors.

### Lifetime Warranty

Lifetime Warranty is an option that not only gives a guarantee against failure of the major components of the doors (with certain exclusions), but also includes for servicing of the doors by Union engineers.

### Lifetime Warranty:



**Union Industries** are so confident in the reliability of their doors that they offer an optional Lifetime Warranty – believed to be a worldwide first for the door industry.

Union made this groundbreaking decision for three very good reasons;

Firstly, the consistency in the performance of their door range

since 1991 has proven that a Lifetime Warranty is a feasible proposition.

Secondly, it will prevent inexperienced and untrained engineers from tampering with the doors and doing more harm than good in the process. This is a growing problem and of major concern, as more and more companies move towards outsourcing their maintenance work.

Thirdly, customers will have the peace of mind that their doors and safety protection devices are being properly maintained reducing the possibility of downtime, disruption to productivity or injury to its workforce and be able, at the same time, be able to accurately forecast Budget expenditure.

Unions Lifetime Warranty is available as an option for doors installed in the UK and the Republic of Ireland. The Warranty guarantees the majority of components and assemblies for up to 25 years.

**The Warranty is available in Standard Cover for doors completing 100,000 cycles and includes within the price one full service and also Super Cover, which is designed for doors completing in excess of 100,000 cycles per year and includes a MINIMUM of two services per annum.**



## Hi-Speed Door range available options



**Union Industries** provide a full range of optional extras to ensure that every door it produces meet the exact requirements of its customers.

### Popular Options

#### ACTIVATION:

- Induction loop (Single, Directional, Delayed & Safety)
- Photocell
- Radio Control
- Push Button (Single, Double or Mushroom Push Button)
- Pull Cord Switches
- Radar motion sensor

#### FINISH:

- Powder coating to any RAL colour
- Stainless Steel

#### PROTECTION

- Bollards
- Posts
- Giraffe Goalposts
- Wheel Guides

#### BLADE:

- Hand lettered company Logos
- Fully Opaque: extra vision panels or all clear; mesh venting, pest control inserts or total blade. (Ram, Bull, Mat & Lion Doors)

#### ADDITIONAL SAFETY:

- Sounders (klaxons and sirens)
- Flashing Beacons
- Status Warning Lights
- Additional photo-cells
- Door blade safety & hazard warning text
- Stand-off safety devices
- 'Safety Cloak' PIR

#### WINDBARS (RAM AND BULL DOORS ONLY)

- Static windbars
- Multiple travelling Windbars

#### CONTROL:

- Partial opening facility
- Interlinking with other processes or equipment
- Airlock configurations

#### ATEX ZONED DOOR

- Intrinsically safe electrical equipment for hazardous areas